



切削  
條件表 **P341**  
Cutting Condition

## Ball Nose - For Aluminum & Copper - 2 flutes

### 2刃銅鋁球型立銑刀

600  
Nano

25°

TB

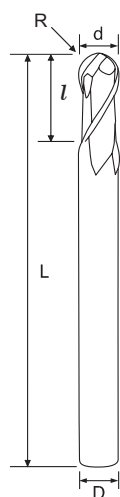
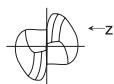
● Micro Grain Carbide

● WC=90 Co=10 HV30=1571 Rupture=3750N/mm<sup>2</sup> Grain Size=0.6μm



MODE	Diameter	Radius	Flute Length	Full Length	Shank Diameter	Flutes
型號	d 刃徑	R 值	ℓ 刃長	L 全長	D 柄徑	Z 刃數
ACB0102 TB	1	0.5	2	50	4	2
ACB0152 TB	1.5	0.75	3	50	4	2
ACB0202 TB	2	1	4	50	4	2
ACB0252 TB	2.5	1.25	5	50	4	2
ACB0302 TB	3	1.5	6	50	4	2
ACB0352 TB	3.5	1.75	7	50	4	2
ACB0402 TB	4	2	8	50	4	2
ACB0452 TB	4.5	2.25	9	50	6	2
ACB0502 TB	5	2.5	10	50	6	2
ACB0552 TB	5.5	2.75	11	50	6	2
ACB0602 TB	6	3	12	50	6	2
ACB0802 TB	8	4	16	60	8	2
ACB1002 TB	10	5	20	75	10	2
ACB1202 TB	12	6	24	75	12	2

• Tolerance for Ball radius : ±0.01mm R容許差



Application 適用材質：

◎ Recommend 最適合 ○ Suitable 適合 X Not Recommend 不建議

carbon steel, Alloy steel 炭素鋼, 合金鋼	Pre-hardened steel 預硬鋼	High-hardened 高硬度鋼				Stainless steel 不銹鋼	Copper alloy 銅合金, 銅	Aluminum alloy 鋁合金
	~45HRC	~50HRC	~55HRC	~60HRC	~65HRC			
							◎	◎