

200⁺ 切削條件表 **P383**
Cutting Condition

Square Type - Long Flute - 2 flutes

■ 2刃長刃立銑刀

200 PLUS

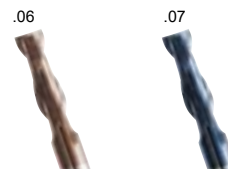
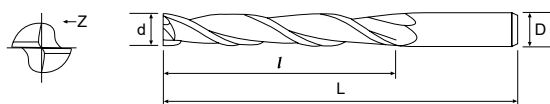
HRC 65

A B A≠B

L3 L4 L1 L2 L1≠L2≠L3≠L4

● Super Ultra Fine Micro Grain Carbide

● WC=91 Co=9 HRA=93.2 Rupture=4000N/mm² Grain Size=0.2μm



HRC
▶ 40

HRC
▶ 45

HRC
▶ 50

HRC
▶ 55

HRC
▶ 60

HRC
▶ 65

○

○

○

○

○

○

○

○

○

○

○

○

○

○

○

○

○

○

Dimension 規格					Purchase Code 採購代碼		
Diameter	Flute Length	Full Length	Shank Diameter	Flutes	MODE	Coating 塗層	
d 刃徑	L 刃長	L 全長	D 柄徑	Z 刃數	型號	TISIN+	P-nACO
1	4	50	4	2	P-SFULET0102	.06	.07
1.5	6	50	4	2	P-SFULET0152	.06	.07
2	8	50	4	2	P-SFULET0202	.06	.07
3	11	60	6	2	P-SFULET0302	.06	.07
4	14	60	6	2	P-SFULET0402	.06	.07
4.5	16	60	6	2	P-SFULET0452	.06	.07
5	18	60	6	2	P-SFULET0502	.06	.07
5.5	20	60	6	2	P-SFULET0552	.06	.07
6	25	75	6	2	P-SFULET0602	.06	.07
6.5	25	75	8	2	P-SFULET0652	.06	.07
7	25	75	8	2	P-SFULET0702	.06	.07
7.5	25	75	8	2	P-SFULET0752	.06	.07
8	25	75	8	2	P-SFULET0802	.06	.07
8	35	100	8	2	P-SFULET0812	.06	.07
8.5	35	100	10	2	P-SFULET0852	.06	.07
9	35	100	10	2	P-SFULET0902	.06	.07
9.5	40	100	10	2	P-SFULET0952	.06	.07
10	40	100	10	2	P-SFULET1002	.06	.07
10.5	40	100	12	2	P-SFULET1052	.06	.07
11	40	100	12	2	P-SFULET1102	.06	.07
11.5	45	100	12	2	P-SFULET1152	.06	.07
12	45	100	12	2	P-SFULET1202	.06	.07
14	45	100	16	2	P-SFULET1402	.06	.07
15	45	100	16	2	P-SFULET1502	.06	.07
16	45	100	16	2	P-SFULET1602	.06	.07

Application 適用材質：

★ Perfect 最推薦

◎ Excellent 適合

○ Good 佳

Coating 塗層	Carbon steel, Alloy steel 炭素鋼, 合金鋼	Pre-hardened steel 預硬鋼	High-hardened 高硬度鋼				Stainless steel 不鏽鋼	Titanium alloy 鈦合金	Nickel/Inconel alloy 鎳基合金	Copper alloy 銅合金, 銅	Aluminum alloy 鋁合金
		~45HRC	~50HRC	~55HRC	~60HRC	~65HRC					
TiSiN+	○	○	○	◎	◎	◎					
P-nAlCo	○	○	○	◎	◎	★					

Unit/單位: mm