

P-RTA

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Specification page

P-LRTA

產品規格表 **P75**
Specification page

● **P-RTA/P-LRTA 2 Flutes Slotting**
P-RTA/P-LRTA 2刃 溝銑切削

WORK MATERIAL 被切削材	COPPER, ALUMINUM ALLOY 銅、鋁合金		MILD STEELS, CARBON STEELS, SS400、S55C、FC250、NAK55 一般構造用鋼、碳素鋼		HARDENED STEELS, PREHARDENED STEELS, STAINLESS STEELS SKT、SKD61、NAK80、HPM1、DH 調質鋼、預硬鋼、不鏽鋼			
			~32HRC		HRC33~41		HRC42~50	
MILL DIA. (mm) 直徑	SPEED (min ⁻¹) 迴轉速	FEED (mm/min) 進給速	SPEED (min ⁻¹) 迴轉速	FEED (mm/min) 進給速	SPEED (min ⁻¹) 迴轉速	FEED (mm/min) 進給速	SPEED (min ⁻¹) 迴轉速	FEED (mm/min) 進給速
2	24,000	248	9,700	104	7,000	72	6,300	56
3	16,000	320	6,900	136	5,300	80	4,400	60
4	12,000	360	5,400	168	4,200	100	3,500	72
5	9,500	432	4,800	216	3,500	104	3,000	80
6	7,900	424	4,000	216	2,900	104	2,500	80
8	5,900	416	3,000	208	2,200	100	1,900	80
10	4,700	400	2,400	200	1,700	100	1,500	76
12	4,000	408	2,000	200	1,400	100	1,200	76

DEPTH OF CUT 加工深度		
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