

切削
條件表
P327
Cutting Condition

SPEED TIGER

Fine Pitch Roughing series - Oil Jet

油孔粗精銑刀

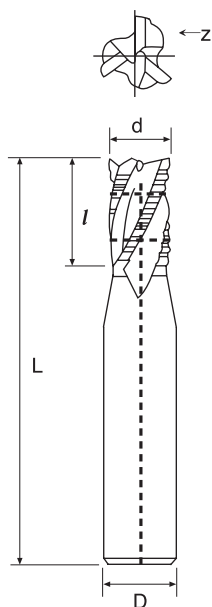


● Micro Grain Carbide

● WC=90 Co=10 HV30=1571 Rupture=3750N/mm² Grain Size=0.6μm



| MODE | Diameter | Flute Length | Full Length | Shank Diameter | Flutes |
|------------|----------|--------------|-------------|----------------|--------|
| 型號 | d 刃徑 | l 刃長 | L 全長 | D 柄徑 | Z 刃數 |
| JNTA0603RS | 6 | 16 | 50 | 6 | 3 |
| JNTA0803RS | 8 | 19 | 60 | 8 | 3 |
| JNTA1003RS | 10 | 25 | 75 | 10 | 3 |
| JNTA1203RS | 12 | 30 | 75 | 12 | 3 |
| JNTA1603RS | 16 | 35 | 100 | 16 | 3 |
| JNTA2003RS | 20 | 45 | 100 | 20 | 3 |
| JNTA0604RS | 6 | 16 | 50 | 6 | 4 |
| JNTA0804RS | 8 | 19 | 60 | 8 | 4 |
| JNTA1004RS | 10 | 25 | 75 | 10 | 4 |
| JNTA1204RS | 12 | 30 | 75 | 12 | 4 |
| JNTA1604RS | 16 | 35 | 100 | 16 | 4 |
| JNTA2004RS | 20 | 45 | 100 | 20 | 4 |



Application 適用材質：

◎ Recommend 最適合 ○ Suitable 適合 X Not Recommend 不建議

| carbon steel, Alloy steel 炭素鋼,合金鋼 | Pre-harden steel 預硬鋼 | High-hardened 高硬度鋼 | | | | Stainless steel 不銹鋼 | Copper alloy 銅合金,銅 | Aluminun alloy 鋁合金 |
|---|-------------------------|-----------------------|--------|--------|--------|------------------------|-----------------------|-----------------------|
| | ~45HRC | ~50HRC | ~55HRC | ~60HRC | ~65HRC | | | |
| ◎ | ◎ | ◎ | ○ | | | | ○ | ○ |

中心出水銑刀

