

切削
條件表
Cutting Condition

P398

Square Type - For Wood & Plastic

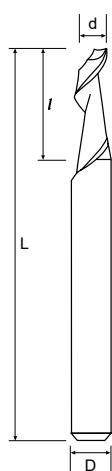
■ 塑膠、木工用立銑刀

600
Nano

30°

TB

● Micro Grain Carbide

● WC=90 Co=10 HV30=1571 Rupture=3750N/mm² Grain Size=0.6μm

MODE	Diameter	Flute Length	Full Length	Shank Diameter	Flutes
型號	d 刃徑	刃長	L 全長	D 柄徑	Z 刃數
AP0100 TB	1	4	50	3	1
AP0150 TB	1.5	6	50	3	1
AP0200 TB	2	8	50	2	1
AP0201 TB	2	8	60	2	1
AP0202 TB	2	8	50	3	1
AP0250 TB	2.5	8	50	3	1
AP0251 TB	2.5	8	60	3	1
AP0300 TB	3	10	50	3	1
AP0301 TB	3	10	60	3	1
AP0302 TB	3	10	80	6	1
AP0310 TB	3.17 (1/8")	12.7	60	6.35	1
AP0400 TB	4	12	60	4	1
AP0401 TB	4	20	70	4	1
AP0402 TB	4	30	80	4	1
AP0403 TB	4	12	60	6	1
AP0470 TB	4.765 (3/16")	15.9	70	6.35	1
AP0500 TB	5	16	70	5	1
AP0501 TB	5	30	80	5	1
AP0600 TB	6	16	60	6	1
AP0601 TB	6	25	75	6	1
AP0602 TB	6	30	75	6	1
AP0604 TB	6	38	100	6	1
AP0630 TB	6.35 (1/4")	15.8	70	6.35	1
AP0800 TB	8	22	75	8	1
AP0801 TB	8	38	100	8	1
AP1000 TB	10	30	80	10	1
AP1200 TB	12	30	100	12	1

HRC
▶ 40HRC
▶ 45HRC
▶ 50HRC
▶ 55HRC
▶ 60HRC
▶ 65HRC
▶ 70HRC
▶ 75HRC
▶ 80HRC
▶ 85HRC
▶ 90HRC
▶ 95HRC
▶ 100HRC
▶ 105HRC
▶ 110HRC
▶ 115HRC
▶ 120HRC
▶ 125HRC
▶ 130HRC
▶ 135HRC
▶ 140HRC
▶ 145

Application 適用材質：

★ Perfect 最推薦

◎ Excellent 適合

○ Good 佳

carbon steel, Alloy steel 炭素鋼, 合金鋼	Pre-hardened steel 預硬鋼	High-hardened 高硬度鋼				Stainless steel 不銹鋼	Copper alloy 銅合金, 銅	Aluminum alloy 鋁合金	plastic 塑膠	Wood 木工
	~45HRC	~50HRC	~55HRC	~60HRC	~65HRC					
									○	◎

Unit/單位: mm