

切 削
條件表
Cutting Condition

P405

Square Type - For Copper - 2 flutes

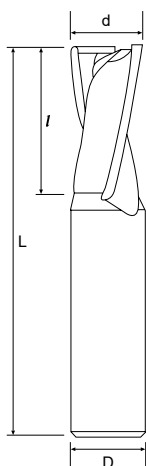
■ 2刃銅合金專用立銑刀

600
Nano

25°

TB

● Micro Grain Carbide

● WC=90 Co=10 HV30=1571 Rupture=3750N/mm² Grain Size=0.6μm

MODE	Diameter	Flute Length	Full Length	Shank Diameter	Flutes
型號	d 刃徑	l 刃長	L 全長	D 柄徑	Z 刃數
CE0102 TB	1	3	50	4	2
CE0152 TB	1.5	4	50	4	2
CE0202 TB	2	6	50	4	2
CE0302 TB	3	9	50	6	2
CE0402 TB	4	12	50	6	2
CE0502 TB	5	15	50	6	2
CE0602 TB	6	15	50	6	2
CE0802 TB	8	20	60	8	2
CE1002 TB	10	30	75	10	2
CE1202 TB	12	32	75	12	2
CE1602 TB	16	45	100	16	2
CE2002 TB	20	45	100	20	2

- 亦適用於鋁合金 Also suitable for Aluminum
- 容許公差 Tolerance for Dia : 0 ~ -0.03mm

HRC
▶ 40HRC
▶ 45HRC
▶ 50HRC
▶ 55HRC
▶ 60HRC
▶ 65

Application 適用材質：

★ Perfect 最推薦

◎ Excellent 適合

○ Good 佳

carbon steel, Alloy steel 炭素鋼, 合金鋼	Pre-hardened steel 預硬鋼	High-hardened 高硬度鋼				Stainless steel 不銹鋼	Copper alloy 銅合金, 銅	Aluminum alloy 鋁合金
	~45HRC	~50HRC	~55HRC	~60HRC	~65HRC			
							◎	◎

Unit/單位: mm