

切削
條件表 **P430**
Cutting Condition

KKR Multi Flutes High Efficiency

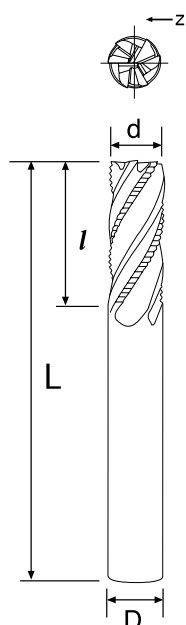
■ 多刃高效立銑刀

400
NanoHRC
45

35°

nACRo

● Ultra Micro Grain Carbide

● WC=87 Co=12 HRA=92.1 Rupture=3800N/mm² Grain Size=0.4 μm

KKR					
Mode	Diameter	Flute Length	Full Length	Shank Diameter	Flutes
型號	d 直徑	l 刃長	L 全長	D 柄徑	Z 刃數
KKR0602	6	16	50	6	2
KKR0802	8	19	60	8	2
KKR1002	10	25	75	10	2
KKR1202	12	30	75	12	2
KKR1602	16	35	110	16	2
KKR2002	20	45	110	20	2
KKR2502	25	50	110	25	2

KKR					
Mode	Diameter	Flute Length	Full Length	Shank Diameter	Flutes
型號	d 直徑	l 刃長	L 全長	D 柄徑	Z 刃數
KKR0603	6	16	50	6	3
KKR0803	8	19	60	8	3
KKR1003	10	25	75	10	3
KKR1203	12	30	75	12	3
KKR1603	16	35	110	16	3
KKR2003	20	45	110	20	3
KKR2503	25	50	110	25	3

Application 適用材質：

★ Perfect 最推薦

◎ Excellent 適合

○ Good 佳

carbon steel, Alloy steel 炭素鋼, 合金鋼	Pre-harden steel 預硬鋼	High-hardened 高硬度鋼				Stainless steel 不銹鋼	Copper alloy 銅合金, 銅	Aluminum alloy 鋁合金
	~45HRC	~50HRC	~55HRC	~60HRC	~65HRC			
○	◎	○	○					

Unit/單位: mm