

600⁺ 切削條件表 **P339**
Cutting Condition

Square Type - Long Flute - 4 flutes

■ 4刃長刃立銑刀

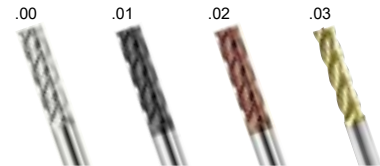
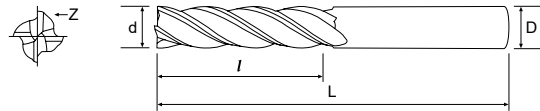
600 PLUS

HRC 45

35°

a/b
b>a

● Micro Grain Carbide

● WC=90 Co=10 HV30=1571 Rupture=3750N/mm² Grain Size=0.6μm

HRC 40

HRC 45

HRC 50

HRC 55

HRC 60

HRC 65

Dimension 規格

Purchase Code 採購代碼

Diameter	Flute Length	Full Length	Shank Diameter	Flutes	MODE	Coating 塗層			
d 刃徑	L 刃長	L 全長	D 柄徑	Z 刃數	型號		ALTIBN	TISIN	ZrN-A
1	6	50	4	4	P-LET0104	.00	.01	.02	.03
1.5	9	50	4	4	P-LET0154	.00	.01	.02	.03
2	12	50	4	4	P-LET0204	.00	.01	.02	.03
2.5	12	50	4	4	P-LET0254	.00	.01	.02	.03
3	15	60	6	4	P-LET0304	.00	.01	.02	.03
3.5	15	60	6	4	P-LET0354	.00	.01	.02	.03
4	20	75	6	4	P-LET0404	.00	.01	.02	.03
4.5	20	75	6	4	P-LET0454	.00	.01	.02	.03
5	25	75	6	4	P-LET0504	.00	.01	.02	.03
5.5	25	75	6	4	P-LET0554	.00	.01	.02	.03
6	30	75	6	4	P-LET0604	.00	.01	.02	.03
7	30	100	8	4	P-LET0704	.00	.01	.02	.03
8	40	100	8	4	P-LET0804	.00	.01	.02	.03
9	40	100	10	4	P-LET0904	.00	.01	.02	.03
10	40	100	10	4	P-LET1004	.00	.01	.02	.03
11	40	100	12	4	P-LET1104	.00	.01	.02	.03
12	50	100	12	4	P-LET1204	.00	.01	.02	.03
14	50	150	16	4	P-LET1404	.00	.01	.02	.03
16	60	150	16	4	P-LET1604	.00	.01	.02	.03
20	90	200	20	4	P-LET2004	.00	.01	.02	.03

Application 適用材質：

★ Perfect 最推薦

◎ Excellent 適合

○ Good 佳

Coating 塗層	Carbon steel, Alloy steel 炭素鋼, 合金鋼	Pre-hardened steel 預硬鋼	High-hardened 高硬度鋼					Stainless steel 不銹鋼	Titanium alloy 鈦合金	Nickel/Inconel alloy 鎳基合金	Copper alloy 銅合金, 銅	Aluminum alloy 鋁合金
		~45HRC	~50HRC	~55HRC	~60HRC	~65HRC						
	○	○									○	○
ALTIBN	◎	◎	○	○			○					
TISIN	○	○	○	○								
ZrN-A	◎	◎	○	○			◎	○	○			

Unit/單位: mm