

600⁺ 切削條件表 **P345**
Cutting Condition

Roughing Type - 4 flutes

■ 4粗銑立銑刀

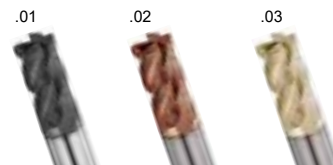
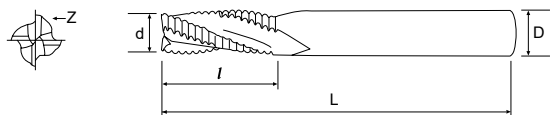
600 PLUS

HRC ▶ 45

25°

a
b > a

● Micro Grain Carbide

● WC=90 Co=10 HV30=1571 Rupture=3750N/mm² Grain Size=0.6μm

Dimension 規格					Purchase Code 採購代碼			
Diameter	Flute Length	Full Length	Shank Diameter	Flutes	MODE	Coating 塗層		
d 刃徑	L 刃長	L 全長	D 柄徑	Z 刃數	型號	ALTIBN	TISIN	ZrN-A
4	8	50	6	4	P-XTA0404	.01	.02	.03
5	13	50	6	4	P-XTA0504	.01	.02	.03
6	16	50	6	4	P-XTA0604	.01	.02	.03
7	16	60	8	4	P-XTA0704	.01	.02	.03
8	19	60	8	4	P-XTA0804	.01	.02	.03
9	25	75	10	4	P-XTA0904	.01	.02	.03
10	25	75	10	4	P-XTA1004	.01	.02	.03
11	30	75	12	4	P-XTA1104	.01	.02	.03
12	30	75	12	4	P-XTA1204	.01	.02	.03
16	35	100	16	4	P-XTA1604	.01	.02	.03
20	45	100	20	4	P-XTA2004	.01	.02	.03

HRC ▶ 40

HRC ▶ 45

HRC ▶ 50

HRC ▶ 55

HRC ▶ 60

HRC ▶ 65

Application 適用材質：

★ Perfect 最推薦

◎ Excellent 適合

○ Good 佳

Coating 塗層	Carbon steel, Alloy steel 炭素鋼, 合金鋼	Pre-hardened steel 預硬鋼	High-hardened 高硬度鋼					Stainless steel 不鏽鋼	Titanium alloy 鈦合金	Nickel/Inconel alloy 鎳基合金	Copper alloy 銅合金, 銅	Aluminum alloy 鋁合金
		~45HRC	~50HRC	~55HRC	~60HRC	~65HRC						
ALTIBN	◎	◎	○					○				
TISIN	○	◎	○	○								
ZrN-A	◎	◎	○					○				

Unit/單位: mm