

600⁺ 切削條件表 **P332**
Cutting Condition

Square Type - Long Shank - 2 flutes

■ 2刃長柄立銑刀

600 PLUS

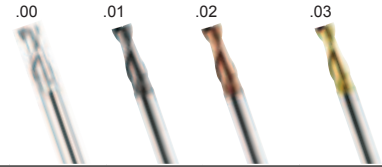
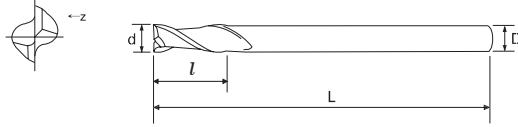
HRC > 45

35°

a_1
 $b > a$

● Micro Grain Carbide

● WC=90 Co=10 HV30=1571 Rupture=3750N/mm² Grain Size=0.6μm



Dimension 規格					Purchase Code 採購代碼				
Diameter	Flute Length	Full Length	Shank Diameter	Flutes	MODE	Coating 塗層			
d 刃徑	l 刃長	L 全長	D 柄徑	Z 刃數	型號		ALTIBN	TISIN	ZrN-A
6	16	75	6	2	P-SLE0602	.00	.01	.02	.03
6	16	100	6	2	P-MLE0602	.00	.01	.02	.03
8	20	75	8	2	P-SLE0802	.00	.01	.02	.03
8	20	100	8	2	P-MLE0802	.00	.01	.02	.03
10	25	100	10	2	P-SLE1002	.00	.01	.02	.03
10	25	150	10	2	P-MLE1002	.00	.01	.02	.03
12	32	100	12	2	P-SLE1202	.00	.01	.02	.03
12	32	150	12	2	P-MLE1202	.00	.01	.02	.03

Application 適用材質：

★ Perfect 最推薦

◎ Excellent 適合

○ Good 佳

Coating 塗層	Carbon steel, Alloy steel 炭素鋼, 合金鋼	Pre-harden steel 預硬鋼	High-hardened 高硬度鋼					Stainless steel 不鏽鋼	Titanium alloy 鈦合金	Nickel/Inconel alloy 鎳基合金	Copper alloy 銅合金, 銅	Aluminum alloy 鋁合金
		~45HRC	~50HRC	~55HRC	~60HRC	~65HRC						
	○	○									○	○
ALTIBN	◎	◎	○	○			○					
TISIN	○	○	○	○								
ZrN-A	◎	◎	○	○			◎	○	○			

Unit/單位: mm