

切削
條件表
Cutting Condition

P403

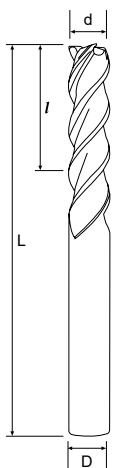
Specular Square Type - Long Flutes & Shank - For Aluminum - 3 flutes

600
Nano

TB

■ 3刃全鏡面長柄長刃鋁用立銑刀

● Micro Grain Carbide

● WC=90 Co=10 HV30=1571 Rupture=3750N/mm² Grain Size=0.6μm

MODE	Diameter	Flute Length	Shank Diameter	Full Length	Flutes
型號	d 刃徑	刀長	D 柄徑	L 全長	Z 刃數
ALET0603 TB	6	30	6	75	3
ALET0803 TB	8	40	8	100	3
ALET1003 TB	10	42	10	100	3
ALET1203 TB	12	52	12	100	3
ALET1603 TB	16	72	16	150	3
ALET2003 TB	20	92	20	150	3
ALET2503 TB	25	112	25	175	3

HRC
▶ 40HRC
▶ 45HRC
▶ 50HRC
▶ 55HRC
▶ 60HRC
▶ 65

Application 適用材質：

★ Perfect 最推薦

◎ Excellent 適合

○ Good 佳

carbon steel, Alloy steel 炭素鋼,合金鋼	Pre-harden steel 預硬鋼	High-hardened 高硬度鋼				Stainless steel 不銹鋼	Copper alloy 銅合金,銅	Aluminum alloy 鋁合金
	~45HRC	~50HRC	~55HRC	~60HRC	~65HRC			
							○	◎

Unit/單位: mm