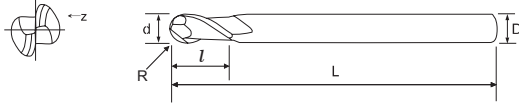


200⁺ 切削條件表 **P388**
Cutting Condition

Ball Nose Type - 2 flutes ■ 2 刃球型立銑刀



Dimension 規格						Purchase Code 採購代碼		
Diameter	Radius	Flute Length	Full Length	Shank Diameter	Flutes	MODE	Coating 塗層	
d 刃徑	R 值	刃長	L 全長	D 柄徑	Z 刃數	型號	TiSiN+	P-nACo
1	0.5	1.5	50	4	2	P-SFUBT0102	.06	.07
1.5	0.75	2.5	50	4	2	P-SFUBT0152	.06	.07
2	1	3	50	4	2	P-SFUBT0202	.06	.07
2.5	1.25	4	50	4	2	P-SFUBT0252	.06	.07
3	1.5	4.5	50	4	2	P-SFUBT0302	.06	.07
4	2	6	50	4	2	P-SFUBT0402	.06	.07
5	2.5	7.5	50	6	2	P-SFUBT0502	.06	.07
6	3	9	50	6	2	P-SFUBT0602	.06	.07
7	3.5	14	60	8	2	P-SFUBT0702	.06	.07
8	4	12	60	8	2	P-SFUBT0802	.06	.07
9	4.5	18	75	10	2	P-SFUBT0902	.06	.07
10	5	15	75	10	2	P-SFUBT1002	.06	.07
12	6	18	75	12	2	P-SFUBT1202	.06	.07
14	7	24	80	16	2	P-SFUBT1402	.06	.07
16	8	24	100	16	2	P-SFUBT1602	.06	.07
20	10	30	150	20	2	P-SFUBT2002	.06	.07
25	12.5	35	150	25	2	P-SFUBT2502	.06	.07

R High precision radius accuracy request is available
高精度R值可訂製

Application 適用材質：

★ Perfect 最推薦 ◎ Excellent 適合 ○ Good 佳

Coating 塗層	Carbon steel, Alloy steel 碳素鋼, 合金鋼	Pre-harden steel 預硬鋼	High-hardened 高硬度鋼					Stainless steel 不鏽鋼	Titanium alloy 鈦合金	Nickel/Inconel alloy 鎳基合金	Copper alloy 銅合金, 銅	Aluminum alloy 鋁合金
		~45HRC	~50HRC	~55HRC	~60HRC	~65HRC						
TiSiN+	○	○	○	◎	◎	◎						
P-nACo	○	○	○	◎	◎	★						

Unit/單位: mm