

600⁺ 切削條件表 **P353**
Cutting Condition

Corner Radius Type - Long Shank - 2 flutes

2刃長柄圓鼻立銑刀

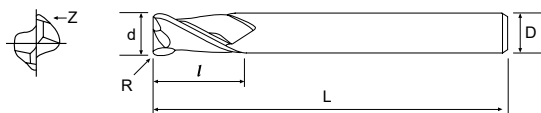
600
PLUSHRC
55

35°

a
b > a

R

● Micro Grain Carbide

● WC=90 Co=10 HV30=1571 Rupture=3750N/mm² Grain Size=0.6μm

Dimension 規格						Purchase Code 採購代碼			
Diameter	Radius	Flute Length	Full Length	Shank Diameter	Flutes	MODE	Coating 塗層		
d 刃徑	R 值	L 刃長	L 全長	D 柄徑	Z 刃數	型號	ALTIBN	TISIN	ZrN-A
3	0.3	8	75	3	2	P-LRTA030032	.01	.02	.03
3	0.5	8	75	3	2	P-LRTA030052	.01	.02	.03
3	1	8	75	3	2	P-LRTA030102	.01	.02	.03
4	0.3	10	75	4	2	P-LRTA040032	.01	.02	.03
4	0.5	10	75	4	2	P-LRTA040052	.01	.02	.03
4	1	10	75	4	2	P-LRTA040102	.01	.02	.03
4	1.5	10	75	4	2	P-LRTA040152	.01	.02	.03
6	0.3	15	100	6	2	P-LRTA060032	.01	.02	.03
6	0.5	15	100	6	2	P-LRTA060052	.01	.02	.03
6	1	15	100	6	2	P-LRTA060102	.01	.02	.03
6	1.5	15	100	6	2	P-LRTA060152	.01	.02	.03
6	2	15	100	6	2	P-LRTA060202	.01	.02	.03
8	0.3	20	100	8	2	P-LRTA080032	.01	.02	.03
8	0.5	20	100	8	2	P-LRTA080052	.01	.02	.03
8	1	20	100	8	2	P-LRTA080102	.01	.02	.03
8	1.5	20	100	8	2	P-LRTA080152	.01	.02	.03
8	2	20	100	8	2	P-LRTA080202	.01	.02	.03
8	2.5	20	100	8	2	P-LRTA080252	.01	.02	.03
8	3	20	100	8	2	P-LRTA080302	.01	.02	.03
10	0.3	25	100	10	2	P-LRTA100032	.01	.02	.03
10	0.5	25	100	10	2	P-LRTA100052	.01	.02	.03
10	1	25	100	10	2	P-LRTA100102	.01	.02	.03
10	1.5	25	100	10	2	P-LRTA100152	.01	.02	.03
10	2	25	100	10	2	P-LRTA100202	.01	.02	.03
10	2.5	25	100	10	2	P-LRTA100252	.01	.02	.03
10	3	25	100	10	2	P-LRTA100302	.01	.02	.03
12	0.3	30	100	12	2	P-LRTA120032	.01	.02	.03
12	0.5	30	100	12	2	P-LRTA120052	.01	.02	.03
12	1	30	100	12	2	P-LRTA120102	.01	.02	.03
12	1.5	30	100	12	2	P-LRTA120152	.01	.02	.03
12	2	30	100	12	2	P-LRTA120202	.01	.02	.03
12	2.5	30	100	12	2	P-LRTA120252	.01	.02	.03
12	3	30	100	12	2	P-LRTA120302	.01	.02	.03

Application 適用材質：

★ Perfect 最推薦

◎ Excellent 適合

○ Good 佳

Coating 塗層	Carbon steel, Alloy steel 炭素鋼, 合金鋼	Pre-harden steel 預硬鋼 ~45HRC	High-hardened 高硬度鋼					Stainless steel 不鏽鋼	Titanium alloy 鈦合金	Nickel/Inconel alloy 鎳基合金	Copper alloy 銅合金, 銅	Aluminum alloy 鋁合金
			~50HRC	~55HRC	~60HRC	~65HRC						
ALTIBN	◎	◎	○	○			○					
TISIN	○	○	○	○								
ZrN-A	◎	◎	○	○			◎	○	○			

Unit/單位: mm