

切削
條件表
Cutting Condition

P411

High Speed Square Type - For Aluminum (Aerospace)- 3 flutes

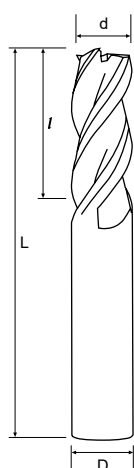
■ 3刃超高速鋁用立銑刀(航太用)

600
Nano

40°

TB

● Micro Grain Carbide

● WC=90 Co=10 HV30=1571 Rupture=3750N/mm² Grain Size=0.6μm

MODE	Diameter	Flute Length	Full Length	Shank Diameter	Flutes
型號	d 刃徑	ℓ 刃長	L 全長	D 柄徑	Z 刃數
AA0203 TB	2	6	50	4	3
AA0303 TB	3	8	50	6	3
AA0403 TB	4	11	50	6	3
AA0503 TB	5	13	60	6	3
AAS0603 TB	6	13	50	6	3
AA0603 TB	6	18	60	6	3
AA0703 TB	7	16	75	8	3
AAS0803 TB	8	19	75	8	3
AA0803 TB	8	25	75	8	3
AA1003 TB	10	30	75	10	3
AAS1203 TB	12	26	75	12	3
AA1203 TB	12	33	75	12	3
AA1603 TB	16	32	100	16	3
AA2003 TB	20	38	105	20	3

HRC
▶ 40HRC
▶ 45HRC
▶ 50HRC
▶ 55HRC
▶ 60HRC
▶ 65

Application 適用材質：

★ Perfect 最推薦

◎ Excellent 適合

○ Good 佳

carbon steel, Alloy steel 炭素鋼, 合金鋼	Pre-harden steel 預硬鋼	High-hardened 高硬度鋼				Stainless steel 不銹鋼	Copper alloy 銅合金, 銅	Aluminum alloy 鋁合金
	~45HRC	~50HRC	~55HRC	~60HRC	~65HRC			
							◎	★

Unit/單位: mm