

600⁺ 切削條件表 **P332**
Cutting Condition

Miniature Square Type - 2 flutes

■ 2刃微小徑立銑刀

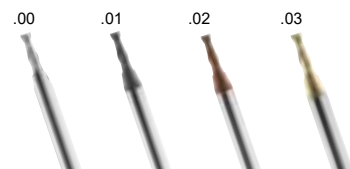
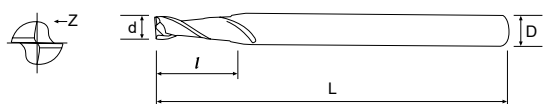
600 PLUS

HRC > 40

35°

a/b
b>a

● Super Ultra Fine Micro Grain Carbide

● WC=90 Co=10 HV30=1571 Rupture=3750N/mm² Grain Size=0.6μm

HRC > 40

HRC > 45

HRC > 50

HRC > 55

HRC > 60

HRC > 65

HRC > 70

HRC > 75

HRC > 80

HRC > 85

HRC > 90

HRC > 95

HRC > 100

HRC > 105

HRC > 110

HRC > 115

HRC > 120

HRC > 125

HRC > 130

HRC > 140

HRC > 150

HRC > 160

HRC > 170

HRC > 180

Dimension 規格

Purchase Code 採購代碼

Diameter	Flute Length	Full Length	Shank Diameter	Flutes	MODE	Coating 塗層			
d 刃徑	L 刃長	L 全長	D 柄徑	Z 刃數	型號		ALTIBN	TISIN	ZrN-A
0.2	0.4	50	4	2	P-MIE0022	.00	.01	.02	.03
0.3	0.6	50	4	2	P-MIE0032	.00	.01	.02	.03
0.4	0.8	50	4	2	P-MIE0042	.00	.01	.02	.03
0.5	1	50	4	2	P-MIE0052	.00	.01	.02	.03
0.6	1.2	50	4	2	P-MIE0062	.00	.01	.02	.03
0.7	1.4	50	4	2	P-MIE0072	.00	.01	.02	.03
0.8	1.6	50	4	2	P-MIE0082	.00	.01	.02	.03
0.9	1.8	50	4	2	P-MIE0092	.00	.01	.02	.03
1	3	50	4	2	P-MIE0102	.00	.01	.02	.03
1.1	3	50	4	2	P-MIE0112	.00	.01	.02	.03
1.2	3	50	4	2	P-MIE0122	.00	.01	.02	.03
1.3	3	50	4	2	P-MIE0132	.00	.01	.02	.03
1.4	3	50	4	2	P-MIE0142	.00	.01	.02	.03
1.5	4	50	4	2	P-MIE0152	.00	.01	.02	.03
1.6	4	50	4	2	P-MIE0162	.00	.01	.02	.03
1.7	4	50	4	2	P-MIE0172	.00	.01	.02	.03
1.8	4	50	4	2	P-MIE0182	.00	.01	.02	.03
1.9	4	50	4	2	P-MIE0192	.00	.01	.02	.03
2	6	50	4	2	P-MIE0202	.00	.01	.02	.03
2.1	6	50	4	2	P-MIE0212	.00	.01	.02	.03
2.2	6	50	4	2	P-MIE0222	.00	.01	.02	.03
2.3	6	50	4	2	P-MIE0232	.00	.01	.02	.03
2.4	6	50	4	2	P-MIE0242	.00	.01	.02	.03
2.5	8	50	4	2	P-MIE0252	.00	.01	.02	.03
2.6	8	50	4	2	P-MIE0262	.00	.01	.02	.03
2.7	8	50	4	2	P-MIE0272	.00	.01	.02	.03
2.8	8	50	4	2	P-MIE0282	.00	.01	.02	.03
2.9	8	50	4	2	P-MIE0292	.00	.01	.02	.03
3	8	50	4	2	P-MIE0302	.00	.01	.02	.03

Application 適用材質：

★ Perfect 最推薦

◎ Excellent 適合

○ Good 佳

Coating 塗層	Carbon steel, Alloy steel 炭素鋼, 合金鋼	Pre-hardened steel 預硬鋼 ~45HRC	High-hardened 高硬度鋼					Stainless steel 不銹鋼	Titanium alloy 鈦合金	Nickel/Inconel alloy 鎳基合金	Copper alloy 銅合金, 銅	Aluminum alloy 鋁合金
	○	○	~50HRC	~55HRC	~60HRC	~65HRC					○	○
ALTIBN	◎	◎	◎	○				○				
TISIN	○	○	○	◎								
ZrN-A	◎	◎	◎	○				◎	○	○		

Unit/單位: mm