

切削
條件表 **P427**
Cutting Condition

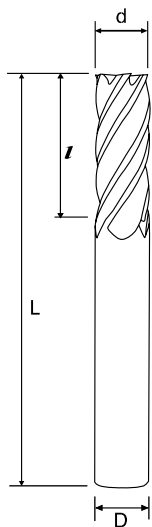
KKH Multi Flutes High Efficiency

■ 多刃高效立銑刀

200
PLUSHRC
65A D
B C
AFB≠CFDL3 L4
L1 L2 L3 L4
L1≠L2≠L3≠L4

P-nACo

● Ultra Micro Grain Carbide

● WC=87 Co=12 HRA=92.1 Rupture=3800N/mm² Grain Size=0.4 μm

KKH (2 Flutes - 2刃)

Mode	Diameter	Flute Length	Full Length	Shank Diameter	Flutes
型號	d 直徑	l 刃長	L 全長	D 柄徑	Z 刃數
KKH0602P-nACo	6	16	50	6	2
KKH0802P-nACo	8	19	60	8	2
KKH1002P-nACo	10	22	75	10	2
KKH1202P-nACo	12	26	75	12	2
KKH1602P-nACo	16	35	110	16	2
KKH2002P-nACo	20	40	110	20	2
KKH2502P-nACo	25	45	110	25	2

KKH (3 Flutes - 3刃)

Mode	Diameter	Flute Length	Full Length	Shank Diameter	Flutes
型號	d 直徑	l 刃長	L 全長	D 柄徑	Z 刃數
KKH0603P-nACo	6	16	50	6	3
KKH0803P-nACo	8	19	60	8	3
KKH1003P-nACo	10	25	75	10	3
KKH1203P-nACo	12	30	75	12	3
KKH1603P-nACo	16	40	110	16	3
KKH2003P-nACo	20	45	110	20	3
KKH2503P-nACo	25	50	110	25	3

KKH (4 Flutes - 4刃)

Mode	Diameter	Flute Length	Full Length	Shank Diameter	Flutes
型號	d 直徑	l 刃長	L 全長	D 柄徑	Z 刃數
KKH1004P-nACo	10	25	75	10	4
KKH1204P-nACo	12	30	75	12	4
KKH1604P-nACo	16	40	110	16	4
KKH2004P-nACo	20	45	110	20	4
KKH2504P-nACo	25	50	110	25	4

Application 適用材質：

★ Perfect 最推薦

◎ Excellent 適合

○ Good 佳

carbon steel, Alloy steel 炭素鋼, 合金鋼	Pre-hardened steel 預硬鋼	High-hardened 高硬度鋼				Stainless steel 不銹鋼	Copper alloy 銅合金, 銅	Aluminum alloy 鋁合金
	~45HRC	~50HRC	~55HRC	~60HRC	~65HRC			
○	○	◎	◎	◎	◎			

Unit/單位: mm