

200⁺ 切削條件表 P381

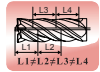
Cutting Condition

Square Type - 2 flutes

2刃立銑刀

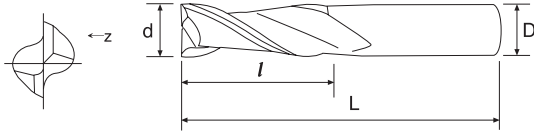
200 Nano

HRC 65



● Super Ultra Fine Micro Grain Carbide

● WC=91 Co=9 HRA=93.2 Rupture=4000N/mm² Grain Size=0.2μm



HRC > 40

HRC > 45

HRC > 50

HRC > 55

HRC > 60

HRC > 65



Dimension 規格					Purchase Code 採購代碼		
Diameter	Flute Length	Full Length	Shank Diameter	Flutes	MODE	Coating 塗層	
d 刃徑	l 刃長	L 全長	D 柄徑	Z 刃數	型號	TiSiN+	P-nAco
1	2.5	50	4	2	P-SFUET0102	.06	.07
1.5	3	50	4	2	P-SFUET0152	.06	.07
2	5	50	4	2	P-SFUET0202	.06	.07
2.5	6	50	4	2	P-SFUET0252	.06	.07
3	7.5	50	4	2	P-SFUET0302	.06	.07
3.5	8	50	4	2	P-SFUET0352	.06	.07
4	9	50	4	2	P-SFUET0402	.06	.07
4.5	10	50	6	2	P-SFUET0452	.06	.07
5	11	50	6	2	P-SFUET0502	.06	.07
5.5	12	50	6	2	P-SFUET0552	.06	.07
6	13	60	6	2	P-SFUET0602	.06	.07
6.5	14	60	8	2	P-SFUET0652	.06	.07
7	14	60	8	2	P-SFUET0702	.06	.07
7.5	16	60	8	2	P-SFUET0752	.06	.07
8	16	60	8	2	P-SFUET0802	.06	.07
8.5	18	75	10	2	P-SFUET0852	.06	.07
9	18	75	10	2	P-SFUET0902	.06	.07
9.5	22	75	10	2	P-SFUET0952	.06	.07
10	22	75	10	2	P-SFUET1002	.06	.07
10.5	24	75	12	2	P-SFUET1052	.06	.07
11	24	75	12	2	P-SFUET1102	.06	.07
11.5	24	75	12	2	P-SFUET1152	.06	.07
12	26	75	12	2	P-SFUET1202	.06	.07
14	30	75	16	2	P-SFUET1402	.06	.07
15	30	75	16	2	P-SFUET1502	.06	.07
16	33	75	16	2	P-SFUET1602	.06	.07
20	45	100	20	2	P-SFUET2002	.06	.07

Application 適用材質：

★ Perfect 最推薦

◎ Excellent 適合

○ Good 佳

Coating 塗層	Carbon steel, Alloy steel 碳素鋼, 合金鋼	Pre-harden steel 預硬鋼	High-hardened 高硬度鋼					Stainless steel 不鏽鋼	Titanium alloy 鈦合金	Nickel/Inconel alloy 鎳基合金	Copper alloy 銅合金, 銅	Aluminum alloy 鋁合金
		~45HRC	~50HRC	~55HRC	~60HRC	~65HRC						
TiSiN+	○	○	○	◎	◎	◎						
P-nAco	○	○	○	◎	◎	★						

Unit/單位: mm