

切 削
條件表 **P413**
Cutting Condition

High Speed Corner radius Type - For Aluminum (Aerospace) - 2 flutes

■ 2刃鋁用高速圓鼻立銑刀 (航太用)

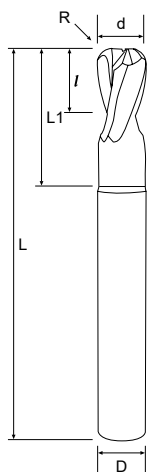
600
Nano

40°

R

TB

● Micro Grain Carbide

● WC=90 Co=10 HV30=1571 Rupture=3750N/mm² Grain Size=0.6μm

MODE	Diameter	Corner Radius	Flute Length	Efficient Length	Full Length	Shank Diameter	Flutes
型號	d 刃徑	R 角	刀長	L1 有效長	L 全長	D 柄徑	Z 刃數
CMF020022 TB	2	0.2	3	6	40	3	2
CMF025022 TB	2.5	0.2	3	6	40	3	2
CMF030022 TB	3	0.2	4	8	40	3	2
CMF040022 TB	4	0.2	5	12	50	4	2
CMF050022 TB	5	0.2	8	14	50	5	2
CMF060022 TB	6	0.2	8	18	65	6	2
CMF080022 TB	8	0.2	10	22	70	8	2
CMF080042 TB	8	0.4	10	22	70	8	2
CMF080302 TB	8	3	10	22	70	8	2
CMF100022 TB	10	0.2	14	28	80	10	2
CMF100042 TB	10	0.4	14	28	80	10	2
CMF100302 TB	10	3	14	28	80	10	2
CMF120022 TB	12	0.2	16	35	90	12	2
CMF120042 TB	12	0.4	16	35	90	12	2
CMF120252 TB	12	2.5	16	35	90	12	2
CMF120302 TB	12	3	16	35	90	12	2
CMF120402 TB	12	4	16	35	90	12	2
CMF160022 TB	16	0.2	20	40	90	16	2
CMF160042 TB	16	0.4	20	40	90	16	2
CMF160252 TB	16	2.5	20	40	90	16	2
CMF160302 TB	16	3	20	40	90	16	2
CMF160402 TB	16	4	20	40	90	16	2
CMF200022 TB	20	0.2	25	50	100	20	2
CMF200042 TB	20	0.4	25	50	100	20	2
CMF200252 TB	20	2.5	25	50	100	20	2
CMF200302 TB	20	3	25	50	100	20	2
CMF200402 TB	20	4	25	50	100	20	2

Application 適用材質：

★ Perfect 最推薦

◎ Excellent 適合

○ Good 佳

carbon steel, Alloy steel 炭素鋼, 合金鋼	Pre-hardened steel 預硬鋼	High-hardened 高硬度鋼				Stainless steel 不銹鋼	Copper alloy 銅合金, 銅	Aluminum alloy 鋁合金
	~45HRC	~50HRC	~55HRC	~60HRC	~65HRC			
							○	◎

Unit/單位: mm