

400⁺ 切削條件表 **P360**
Cutting Condition

Square Type - Long Flute - Multiple Flutes

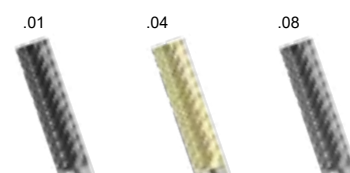
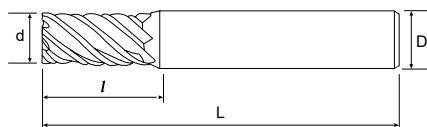
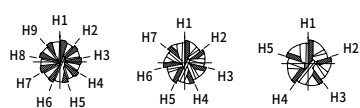
■ 多刃長刃強力立銑刀

400 PLUS

HRC 60



● Ultra Fine Micro Grain Carbide

● WC=87 Co=12 HRA=92.1 Rupture=3800N/mm² Grain Size=0.4μm

Dimension 規格					Purchase Code 採購代碼			
Diameter	Flute Length	Full Length	Shank Diameter	Flutes	MODE	Coating 塗層		
d 刃徑	L 刃長	L 全長	D 柄徑	Z 刃數	型號	ALTiBN	ZrN-S	nACRo
6	25	75	6	6	P-ULVT0606	.01	.04	.08
8	30	75	8	6	P-ULVT0806	.01	.04	.08
10	40	100	10	6	P-ULVT1006	.01	.04	.08
12	45	100	12	6	P-ULVT1206	.01	.04	.08
16	65	150	16	6	P-ULVT1606	.01	.04	.08
20	75	150	20	8	P-ULVT2008	.01	.04	.08
25	80	150	25	8	P-ULVT2508	.01	.04	.08

HRC 40

HRC 45

HRC 50

HRC 55

HRC 60

HRC 65



Application 適用材質：

★ Perfect 最推薦

◎ Excellent 適合

○ Good 佳

Coating 塗層	Carbon steel, Alloy steel 炭素鋼, 合金鋼	Pre-hardened steel 預硬鋼	High-hardened 高硬度鋼					Stainless steel 不鏽鋼	Titanium alloy 鈦合金	Nickel/Inconel alloy 鎳基合金	Copper alloy 銅合金, 銅	Aluminum alloy 鋁合金
		~45HRC	~50HRC	~55HRC	~60HRC	~65HRC						
ALTiBN	◎	◎	◎	◎	○		○					
ZrN-S	◎	◎	◎	○	○				○			
nACRo	◎	◎	◎	◎	○		◎	○	○			

Unit/單位: mm