



切削
條件表 **P406**
Cutting Condition

Specular Square series - Long Flutes - Long Shank - For Aluminum - 3 flutes

600
Nano



TB

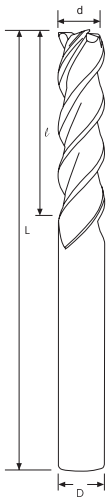
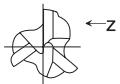
3刃全鏡面長柄長刃鋁用立銑刀

● Micro Grain Carbide

● WC=90 Co=10 HV30=1571 Rupture=3750N/mm² Grain Size=0.6μm



MODE	Diameter	Flute Length	Shank Diameter	Full Length	Flutes
型號	d 刃徑	ℓ 刃長	D 柄徑	L 全長	Z 刃數
ALET0603 TB	6	30	6	75	3
ALET0803 TB	8	40	8	100	3
ALET1003 TB	10	42	10	100	3
ALET1203 TB	12	52	12	100	3
ALET1603 TB	16	72	16	150	3
ALET2003 TB	20	92	20	150	3
ALET2503 TB	25	112	25	175	3



HRC
▶ 40

HRC
▶ 45

HRC
▶ 50

HRC
▶ 55

HRC
▶ 60

HRC
▶ 65



Application 適用材質：

◎ Recommend 最適合 ○ Suitable 適合 X Not Recommend 不建議

carbon steel, Alloy steel 炭素鋼, 合金鋼	Pre-hardened steel 預硬鋼	High-hardened 高硬度鋼				Stainless steel 不銹鋼	Copper alloy 銅合金, 銅	Aluminum alloy 鋁合金
	~45HRC	~50HRC	~55HRC	~60HRC	~65HRC			
							○	◎