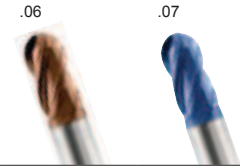
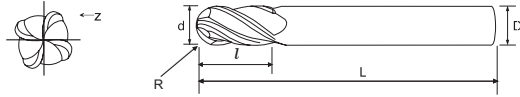


200⁺ 切削條件表 **P388**
Cutting Condition

Ball Nose Type - 4 flutes ■ 4 刃球型立銑刀



Dimension 規格						Purchase Code 採購代碼		
Diameter	Radius	Flute Length	Full Length	Shank Diameter	Flutes	MODE	Coating 塗層	
d 刃徑	R 值	刃長	L 全長	D 柄徑	Z 刃數	型號	TiSiN+	P-nACo
1	0.5	1.5	50	4	4	P-SFUBT0104	.06	.07
1.5	0.75	3	50	4	4	P-SFUBT0104	.06	.07
2	1	3	50	4	4	P-SFUBT0204	.06	.07
2.5	1.25	5	50	4	4	P-SFUBT0254	.06	.07
3	1.5	4.5	50	4	4	P-SFUBT0304	.06	.07
4	2	6	50	4	4	P-SFUBT0404	.06	.07
5	2.5	7.5	50	6	4	P-SFUBT0504	.06	.07
6	3	9	50	6	4	P-SFUBT0604	.06	.07
6	3	9	75	6	4	P-SFUBT0614	.06	.07
8	4	12	60	8	4	P-SFUBT0804	.06	.07
10	5	15	75	10	4	P-SFUBT1004	.06	.07
10	5	20	100	10	4	P-SFUBT1014	.06	.07
12	6	18	75	12	4	P-SFUBT1204	.06	.07
12	6	24	100	12	4	P-SFUBT1214	.06	.07
14	7	28	100	16	4	P-SFUBT1404	.06	.07
16	8	24	100	16	4	P-SFUBT1604	.06	.07
20	10	40	150	20	4	P-SFUBT2004	.06	.07
25	12.5	50	150	25	4	P-SFUBT2504	.06	.07

R High precision radius accuracy request is available
±0.003 高精度R值可訂製

Application 適用材質：

★ Perfect 最推薦 ◎ Excellent 適合 ○ Good 佳

Coating 塗層	Carbon steel, Alloy steel 碳素鋼, 合金鋼	Pre-harden steel 預硬鋼	High-hardened 高硬度鋼					Stainless steel 不鏽鋼	Titanium alloy 鈦合金	Nickel/Inconel alloy 鎳基合金	Copper alloy 銅合金, 銅	Aluminum alloy 鋁合金
		~45HRC	~50HRC	~55HRC	~60HRC	~65HRC						
TiSiN+	○	○	○	◎	◎	◎						
P-nACo	○	○	○	◎	◎	★						

Unit/單位: mm