

切削
條件表
Cutting Condition

P402

Specular Square Type - For Aluminum - 3 flutes

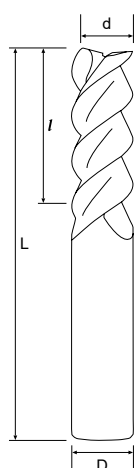
3刃全鏡面鋁用立銑刀

600
Nano

45°

TB

● Micro Grain Carbide

● WC=90 Co=10 HV30=1571 Rupture=3750N/mm² Grain Size=0.6μm

MODE	Diameter	Flute Length	Full Length	Shank Diameter	Flutes
型號	d 刃徑	刀長	L 全長	D 柄徑	Z 刃數
AET0103 TB	1	3	50	4	3
AET0123 TB	1.2	4	50	4	3
AET0153 TB	1.5	4	50	4	3
AET0183 TB	1.8	5	50	4	3
AET0203 TB	2	6	50	4	3
AET0303 TB	3	8	50	6	3
AET0403 TB	4	10	50	6	3
AET0503 TB	5	13	50	6	3
AET0603 TB	6	15	50	6	3
AET0803 TB	8	20	60	8	3
AET1003 TB	10	25	75	10	3
AET1203 TB	12	30	75	12	3
AET1603 TB	16	42	100	16	3
AET2003 TB	20	52	100	20	3
AET2503 TB	25	62	125	25	3

HRC
▶ 40HRC
▶ 45HRC
▶ 50HRC
▶ 55HRC
▶ 60HRC
▶ 65

Application 適用材質：

★ Perfect 最推薦

◎ Excellent 適合

○ Good 佳

carbon steel, Alloy steel 炭素鋼, 合金鋼	Pre-harden steel 預硬鋼	High-hardened 高硬度鋼				Stainless steel 不銹鋼	Copper alloy 銅合金, 銅	Aluminum alloy 鋁合金
	~45HRC	~50HRC	~55HRC	~60HRC	~65HRC			
							○	◎

Unit/單位: mm